

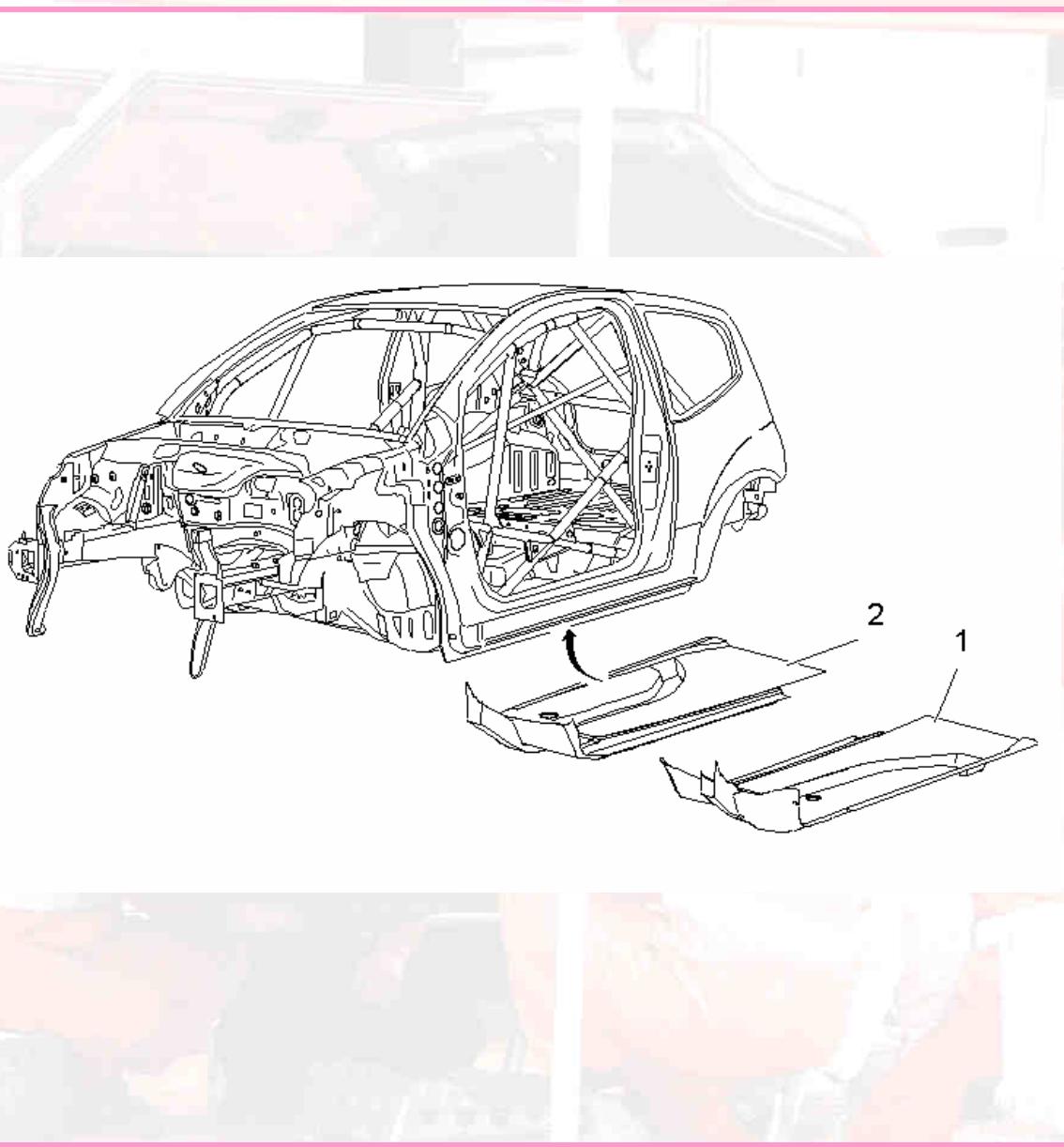


C2R2 Max

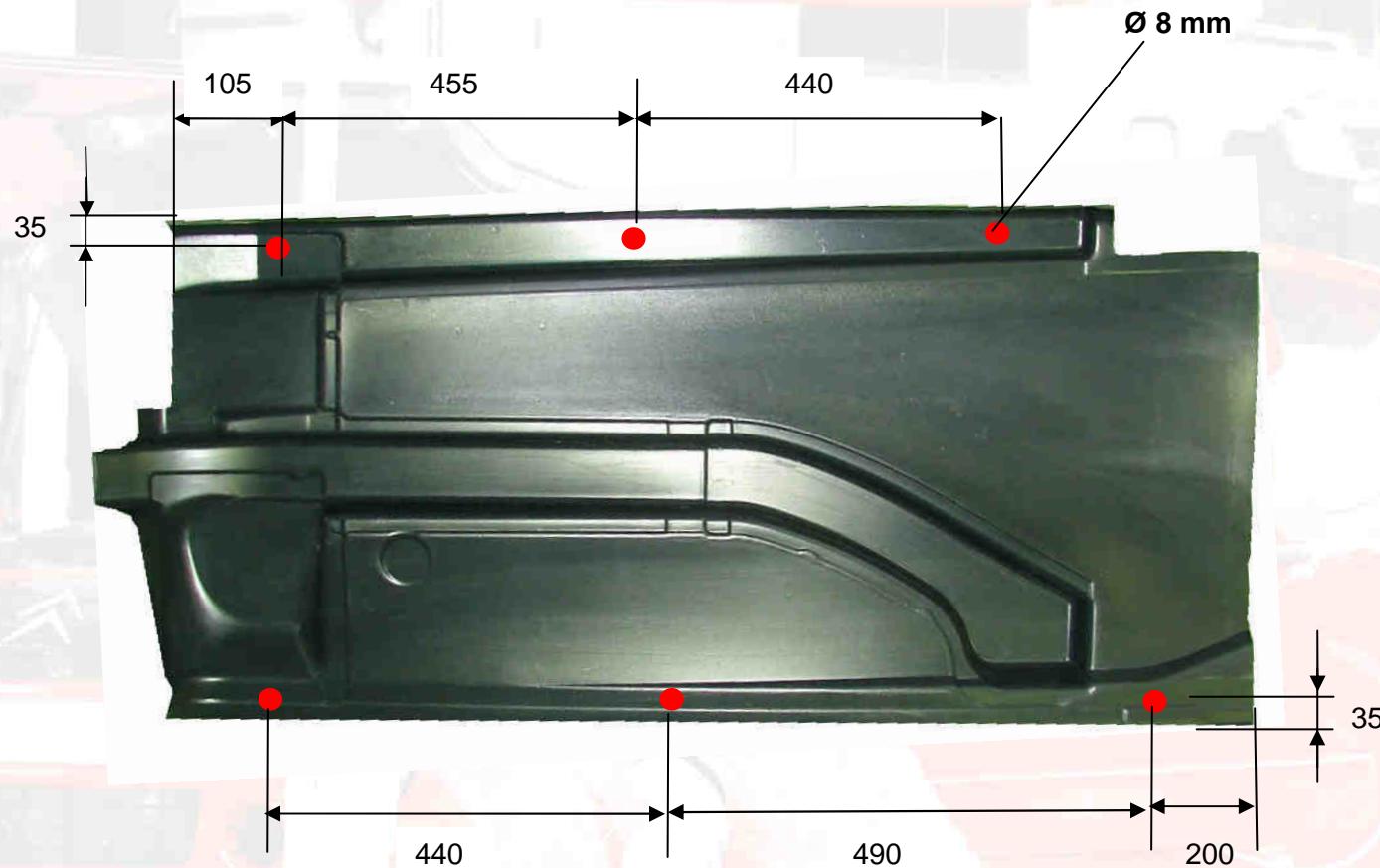
Version 02 - 02 April 2009

R6C

UNDER BODY PROTECTIONS



Drill the under body protections with a $\varnothing 8$ mm drill, at the positions shown below:

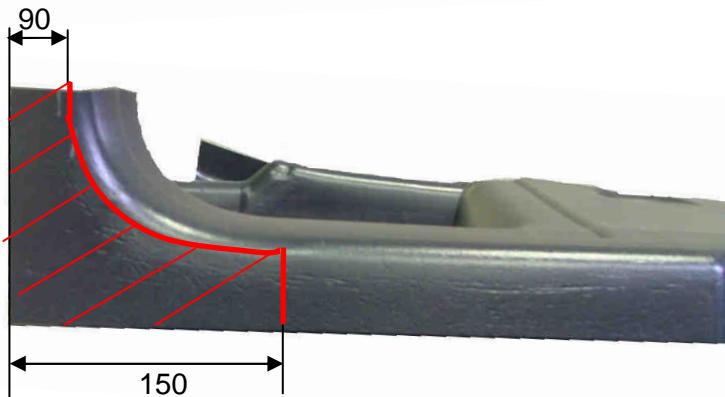


R
**Under body
protections**

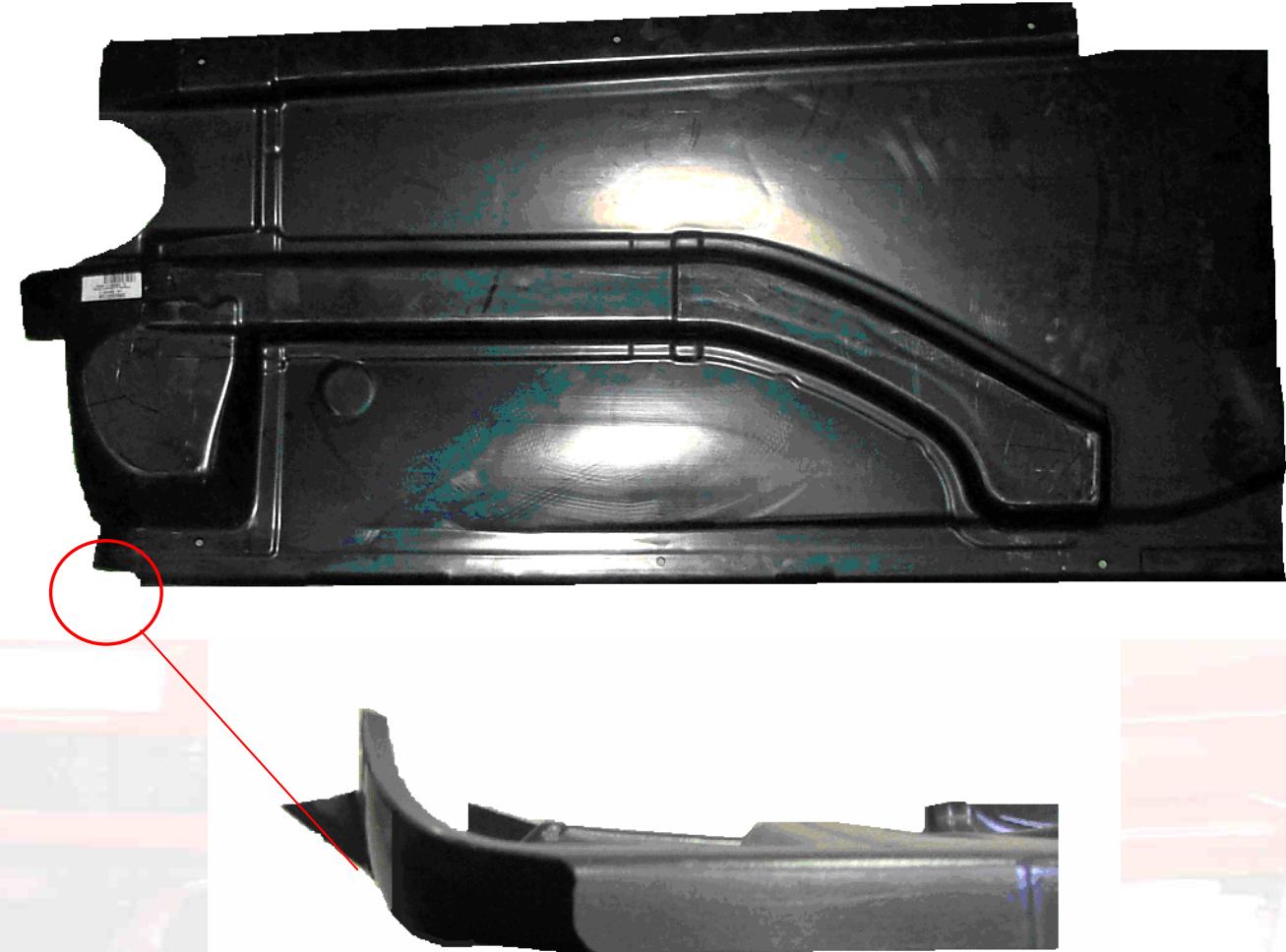


R
BODY

Make the cut-outs shown below:



Final result for the protection:



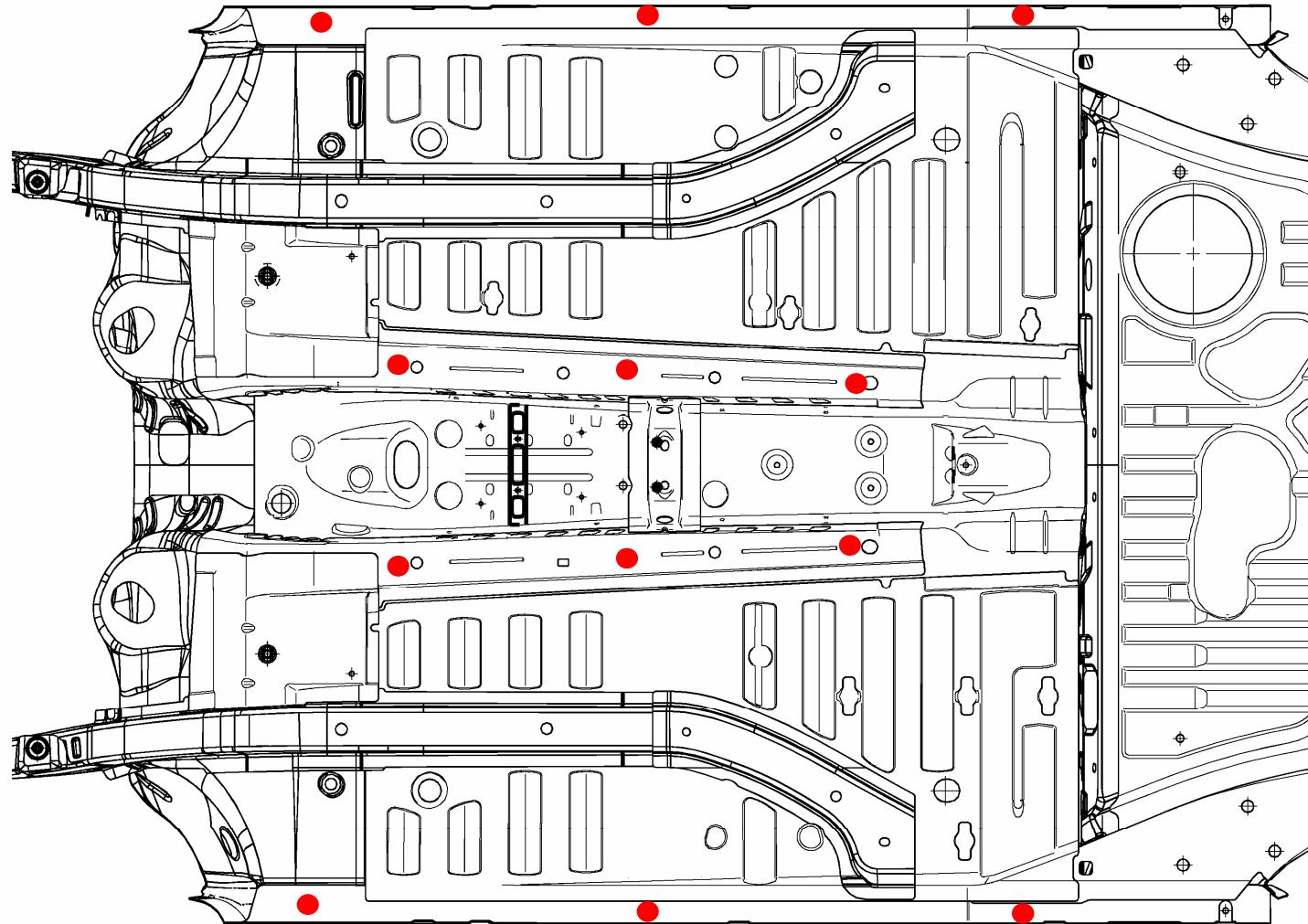
R
**Under body
protections**



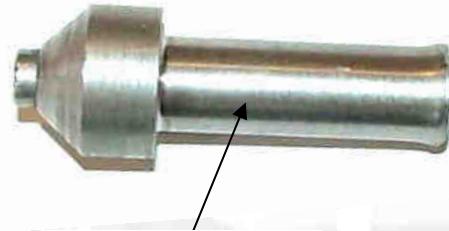
R
BODY

Position the prepared protections on the body and counterdrill the holes already done in the protections to \varnothing 8 mm.

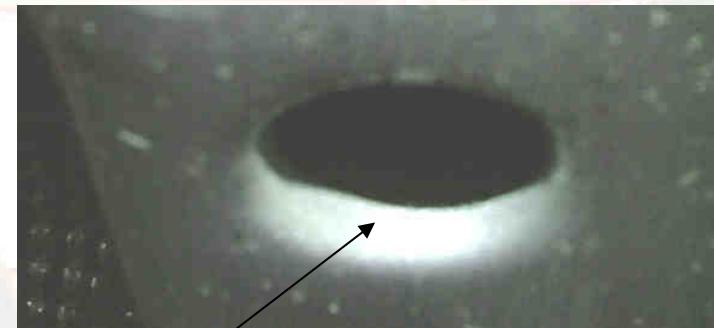
Then remove the protections, and drill all the holes again to \varnothing 10 mm.



Using a forming tool, prepare the $\varnothing 10$ mm holes as shown in the photo below:



Forming tool



Shape to be produced

Weld the M6 collar nuts (ref PR 87 1832) in the positions provided for this, as shown in the photo below:



87 1832



R
Under body
protections



R
BODY



Position the prepared protections on the body, and fix them using a **BHC M6 L15** screw.

N.B.: certain parts may need some additional cutting out.



Finishing the assembly: In some areas there may be slight “gaps” between the protections and the body. Fill these spaces in with foam, and then seal them with a strip of silicon seal.

